

Technical Data Sheet

Petrothene NA338202

Low Density Polyethylene

Product Description

Petrothene NA338202 is a LDPE homopolymer resin selected by customers for household film and other applications that require high clarity and good stiffness combined with low COF. It contains a fast bloom slip for high speed processing.

Application	Bags & Pouches; Clarity Film; Film Wrap; Food Packaging Film; Lamination Film; Secondary Packaging
Market	Flexible Packaging
Processing Method	Cast Film

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	6.2	g/10 min	6.2	g/10 min	ASTM D1238
Density, (23 °C)	0.925	g/cm ³	0.925	g/cm ³	ASTM D1505
Film					
Dart Drop Impact Strength, F50	110	g	110	g	ASTM D1709
Tensile Strength at Break					
MD	3080	psi	21.2	MPa	ASTM D882
TD	2240	psi	15.4	MPa	ASTM D882
Tensile Strength at Yield					
MD	1270	psi	8.76	MPa	ASTM D882
TD	1260	psi	8.69	MPa	ASTM D882
Tensile Elongation at Break					
MD	410	%	410	%	ASTM D882
TD	590	%	590	%	ASTM D882
1% Secant Modulus, MD	21300	psi	147	MPa	ASTM D882
Elmendorf Tear Strength					
MD	465	g	465	g	ASTM D1922
TD	318	g	318	g	ASTM D1922
Optical					
Haze	6.6	%	6.6	%	ASTM D1003
Gloss, (45°)	73		73		ASTM D2457
Additive					
Slip	2800	ppm	2800	ppm	LYB Method
Antiblock	3100	ppm	3100	ppm	LYB Method